

Reprint



Dart Aerospace Ltd.
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Canada

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D5152-041
Job Sheet 197770



Part No: D5152-041
Part Name: Fwd Post Mount Assembly


Job Qty: 8 pcs
12
DAS
21
9-89

Part Weight: 0 lbs
Job Created: 7/16/19
Due Date: 10/10/19
Type: SOLD

Status: New
Job Tracking No:
Created By: Manon Dubois
Description:

Priority: Medium

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	8 pcs	10/10/19		0.00	4.08	Large Fab - 1		<i>mf</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	8 pcs	10/10/19		0.00	0.00	QC 9 - 10		<i>la</i>
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	5	10/10/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Container No: S219751


Part No: D5152-041
Job No: 197770
Serial No/Batch: S219751
Revision:
Inspector:
Date:
Instructions: Various STC's

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Date: 10/04/19

					QC 5 - 50	CZ
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140 Spray Paint - 2 - B4B	8 pcs	10/10/19	0.00 0.99		Spray Paint - 1 - B4B	- A8 19-10-7
					Spray Paint - 2 - B4B	
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
150 QC 14	8 pcs	10/10/19	0.00 0.00		QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	
					QC 14 - 19	
					QC 14 - 43	
					QC 14 - 24	DAS
					QC 14 - 61	61
					QC 14 - 81	9-89
160 Packaging 3-1 - Stock - B4B	8 pcs	10/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	DAS
					Packaging 3 - 22 - B4B	41
					Packaging 3 - 23 - B4B	9-89
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

170 QC 21 - 3A		8 pcs	10/10/19	0.00 0.00	Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-28
Part Op 110 - (Weld per dwg A/R S.S. rod Batch: <u>M138974</u>) Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds) 130 - (QC5- Inspect part completeness to step on W/O) 140 - Spray Paint / NDT Room <u>S189223</u> 150 - QC14- Inspect Spray Paint 160 - Identify as per dwg & Stock Location: <u>LG055</u> 170 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D5152-1	Fwd Post Mount	8 pcs (1 ea)	110-Large Fab - Welded Assy-1	S209431		
D5152-5	Fwd Step Post	8 pcs (1 ea)	110-Large Fab - Welded Assy-1	S209431 S199370		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Large Fab - Welded Assy-1	D5152-1	8	21	0		
	D5152-5	8	37	0		
Part Specifications						
Specifications could not be found.						

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